

# VERSATILE FREQUENCY INVERTER FOR CONTROL CABINET APPLICATIONS



(EN)

**NORDAC PRO**  
**FREQUENCY INVERTER SK 500E**

**NORD**  
DRIVESYSTEMS

# THE ALL-ROUNDER

## NORDAC PRO, SK 500E SERIES



NORDAC PRO SK 500E frequency inverters are available for motors with rated powers of 0.25- 160 kW. With its very compact design they are perfect for space-saving installation in control cabinets.

Notable features across the entire product line include:

- Sensorless current vector control which ensures constant speeds in case of fluctuating loads and very high torques during start-up,
- 200% overload reserve which provides greater operational safety in cranes and lifting gear applications,
- Operation of asynchronous and synchronous motors,
- Integrated brake chopper for 4-quadrant operation,
- Integrated line filter as the basis for optimal EMC performance

These features are as much a part of the basic configuration as the separately configurable PID or the process controller. These controllers independently carry out the control tasks in your application. These controllers independently carry out the control tasks in your application.

The range is supplied either with an integrated 24 V power supply unit or a separate connection for the control board supply.

The advantage of externally powered frequency inverters is that access to parameter data and communication through any bus interfaces are possible even when the power is switched off. Moreover, an evacuation run controlled by the inverter can be performed, which constitutes an enormous boost in safety for lifting gear and similar safety-critical drive applications.

The SK 51xE and SK 53xE models support the Safe Stop function according to EN 13849-1 (up to the maximum safety category 4, stop category 0 and 1). In addition, the SK 53xE version equipped with the built-in POSICON function makes it ideally suitable for all types of positioning tasks (relative and absolute).

As standard, an integrated PLC on all SK 520E models and higher, to allow simple and free programming of drive-related functions in accordance with IEC 61131-3. In addition, the top model SK 540E/SK 545E features a universal encoder interface which allows connection of SSI or EnDat encoders. The frequency inverters maintain uniform dimensions even with the different functional configurations.



## Basic configuration

- Sensorless current vector control  
(ISD control) for high control quality and fast response times
- Brake management, electromechanical holding brake
- Brake chopper to divert generated energy to a brake resistor
- RS-232 diagnostic interface
- 4 switchable parameter sets for flexible use of parameter settings  
(e.g. switching between drive units with different motor data)
- All common drive functions such as acceleration/braking on a ramp
- Parameters pre-set with standard values, hence immediately ready for use
- Scalable display values
- Stator resistance measurement to ensure optimal controller characteristics

## Optional

- Interfaces for many bus systems
- Various control options (switches, potentiometers or parameterisation units)
- Variants with functional safety (Safe Stop (STO, SS1))  
**Available for SK 510E and above**  
**(except for frequency inverters with mains voltages <230 V AC)**
- Variants with incremental encoder interface for speed feedback  
(servo mode)  
**Available for SK 520E and higher**
- Variants with PLC functionality  
**Available for SK 520E and higher**
- POSICON variants with positioning function (relative and absolute)  
**Available for SK 530E and higher**
- Universal encoder interface  
**Available for SK 540E and higher**

# STANDARDS AND APPROVALS

All devices of the entire series comply with the standards and directives listed below.

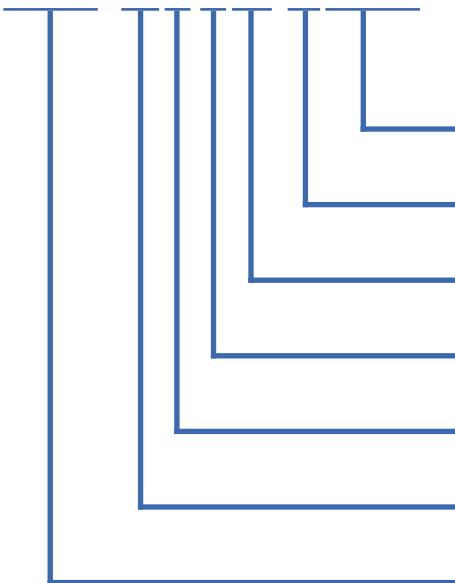
Approval	Directive	Applied standards	Certificates	Code
CE(European Union)	Low Voltage Directive 2014/35/EU	EN 61800-5-1 EN 60529 EN 61800-3 EN 50581	C310600	
	EMC 2014/30/EU			
	RoHS 2011/65/EU			
UL (USA)		UL 61800-5-1	E171342	 <b>UL</b> US LISTED
CSA (Canada)		C22.2 No.274-13	E171342	
C-Tick (Australia)			N 23134	
EAC (Eurasia)	TR CU 004/2011, TR CU 020/2011	IEC 61800-5-1 IEC 61800-3	TC RU C DE.АЛ32.В.00000	

# DESIGNATIONS OF FREQUENCY INVERTERS AND TECHNOLOGY UNITS



## Frequency inverter

### SK 530E-370-323-A(-CP)



Configuration versions **CP** = Cold Plate or "External heat sink" technology

Radio interference filter: **O** = without, **A** = Class A1(C2) or B (C1)

Mains voltage x12 = 115 V, x23 = 230 V, x40 = 400 V, x50 = 500 V

Number of mains phases: 1xx = 1-phase, 3xx = 3-phase <sup>1</sup>

Digits before decimal point for power: **0** = 0.xx, **1** = 0x, x0.2 = 0xx.0

Rated power of device: 250 = 0.25 kW, **370** = 0.37 kW, ... 163 = 160.0 kW

Frequency inverter series:

SK 500E, SK 505E, SK 510E, SK 511E, SK 515E,  
SK 520E, SK 530E, SK 535E, SK 540E, SK 545E,

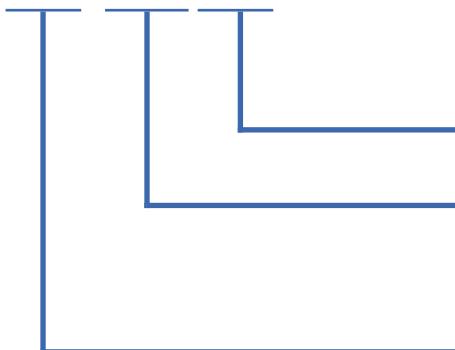
(...)

Options, only implemented if required.

<sup>1</sup> Designation -3 also includes combined devices which are intended for single and three-phase operation (please refer to the technical data)

## Technology units

### SK TU3-CAO(-...)



Version labelling

Option type: **CAO** = CANopen, PBR = Profibus DP,  
ECT = EtherCAT®, DEV = DeviceNet,  
IOE= I/O extension

Group: **TU** = Technology unit

(...)

Options, only implemented if required.

# NORDAC PRO SK 500E

## ALL VERSIONS AT A GLANCE

		SK 500E	SK 510E	SK 511E	SK 520E	SK 530E	SK 535E	SK 540E	SK 545E	SK 515E	SK 535E	SK 545E
		Size 1-4									Size 5-11	
Basic functions	Sensorless current vector control (ISD control)	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
	Brake management for mechanical holding brake	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
	Brake chopper (brake resistor optional)	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
	RS-232 diagnostic interface	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
	4 switchable parameter sets	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
	All normal drive functions	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
	Parameters pre-set with standard values	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
	Scalable display values	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
	Stator resistance measurement	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
	Energy-saving function, optimised efficiency in partial load operation	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
	Line filter class C2, up to 5 m motor cable class C1 up to Size 4	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
	Monitoring functions	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
	Load monitor	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
	Link circuit coupling	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
	Lifting gear functionality	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
	Process controller / PID controller	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
	Synchronous motor operation (PMSM)	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
Options	Cold plate up to Size 4, External heat sink technology up to Size 2	○	○	○	○	○	○	○	○			
	All common field bus systems	○	○	○	○	○	○	○	○	○	○	○
	"Safe Stop" function (STO, SS1) (not for 115 V devices)		✓	✓		✓	✓	✓	✓	✓	✓	✓
	CANopen on board			✓	✓	✓	✓	✓	✓	✓	✓	✓
	Evacuation runs						✓		✓	✓	✓	✓
	Incremental encoder input (servo mode)					✓	✓	✓	✓		✓	✓
	POSICON						✓	✓	✓	✓	✓	✓
	Internal 24 V power supply unit for the control board	✓	✓	✓	✓	✓		✓		✓	✓	✓
	External 24 V power supply for the control board						✓		✓	✓	✓	✓
	Automatic switching between external and internal 24 V control voltage									✓	✓	✓
	PLC functionality					✓	✓	✓	✓		✓	✓
	Universal encoder interface							✓	✓			✓

✓ Available as standard  
 ○ Optional

		SK 500E	SK 510E	SK 511E	SK 520E	SK 530E	SK 535E	SK 540E	SK 545E	SK 515E	SK 535E	SK 545E	
		Size 1-4								Size 5-11			
Control terminals	DIN	5	5	5	7	7	7	5-7 <sup>1</sup>	5-7 <sup>1</sup>	5	7	6-8 <sup>1</sup>	
	DOUT	0	0	0	2	2	2	3-1 <sup>1</sup>	3-1 <sup>1</sup>	0	2	3-1 <sup>1</sup>	
	Signal relay <sup>2</sup> (... 230 V AC, 2 A)	2	2	2	2	2	2	2	2	2	2	2	
	AIN <sup>3</sup>	2	2	2	2	2	2	2	2	2	2	2	
	AOUT <sup>3</sup>	1	1	1	1	1	1	1	1	1	1	1	
	Temperature sensor (PTC)	1 <sup>4</sup>	1	1	1	1	1						
Encoder interfaces	TTL RS422				✓	✓	✓	✓	✓		✓	✓	
	HTL <sup>4</sup>				✓	✓	✓	✓	✓		✓	✓	
	SIN/COS							✓	✓			✓	
	SSI							✓	✓			✓	
	BISS							✓	✓			✓	
	Hiperface							✓	✓			✓	
	Endat 2.1							✓	✓			✓	
Communication	CAN / CANopen			2	2	2	2	2	2	2	2	2	
	RS-485 / RS-232	1	1	1	1	1	1	1	1	1	1	1	
	RS-485				1	1	1	1	1		1	1	
	Modbus RTU							✓	✓			✓	

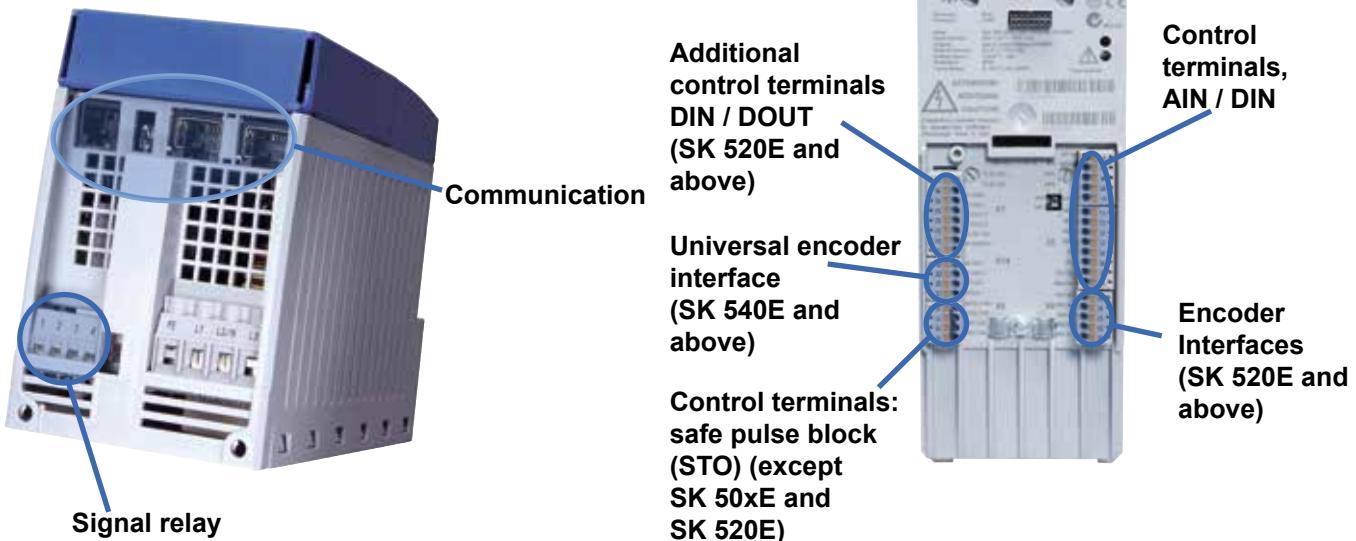
<sup>1</sup> 2 digital IOs optionally parameterisable as DIN or DOUT

<sup>2</sup> with parameterisable DOUT functions

<sup>3</sup> AIN/AOUT can also be used for digital signals

AIN: 0(2) – 10 V, 0(4) – 20 mA, size 5 and above additionally ± 10 V

<sup>4</sup> Function can only be implemented through a digital input



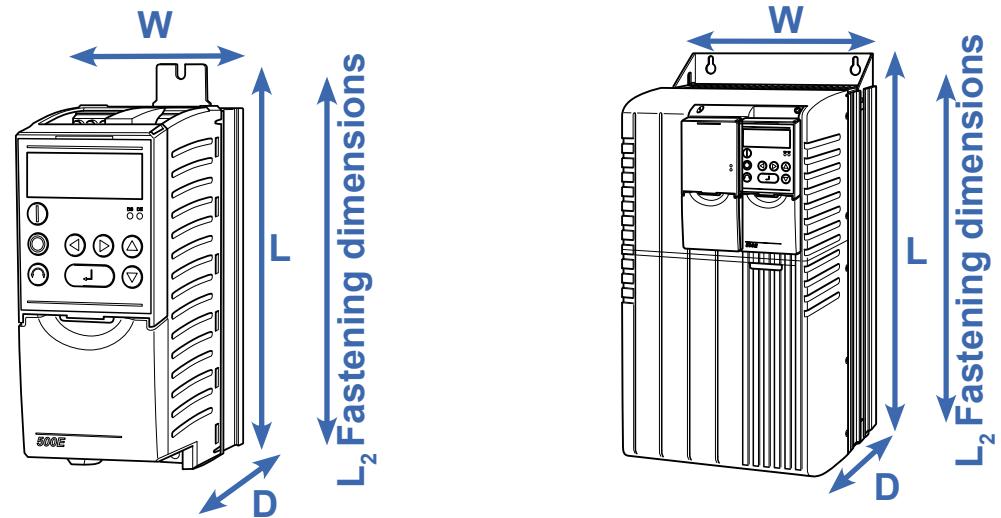
# NORDAC PRO SK 500E FREQUENCY INVERTER

**1~ 110 ... 120 V AND 1/3~ 200 ... 240 V**

<b>Output frequency</b>	0.0 ... 400.0 Hz	<b>Regulation and control</b>	Sensorless current vector control (ISD), linear V/f characteristic
<b>Pulse frequency</b>	3.0 ... 16.0 kHz		
<b>Typical overload capacity</b>	150 % for 60 s, 200 % for 3.5 s,	<b>Motor temperature monitoring</b>	I <sup>2</sup> t Motor PTC / bi-metal switch
<b>Frequency inverter efficiency</b>	Size 1 -4 approx. 95 % Size 5 -7 approx. 97 % Size 8 -11 approx. 98 %	<b>Leakage current</b>	<30 mA, may be considerably less depending on the size and configuration of the frequency inverter (refer to the manual for details)
<b>Ambient temperature</b>	0 °C ... +40 °C (S1) 0 °C ... +50 °C (S3, -70 % ED)		
<b>Protection class</b>	IP20		

Frequency inverters SK 5xxE	Nominal motor power		Nominal output current rms [A]	Mains voltage	Output voltage
	230 V [kW]	240 V [hp]			
-250-112-O	0.25	1/3	1.7	1~ 110 ... 120 V, +/- 10 %, 47 ... 63 Hz	3~ 0 - 2x mains voltage
-370-112-O	0.37	1/2	2.2		
-550-112-O	0.55	3/4	3.0		
-750-112-O	0.75	1	4.0		
-111-112-O	1.1	1 1/2	5.3		

Frequency inverters SK 5xxE	Nominal motor power		Nominal output current rms [A]	Mains voltage	Output voltage
	230 V [kW]	240 V [hp]			
-250-323-A	0.25	1/3	1.7	1/3~ 200 ... 240 V, +/- 10 %, 47 ... 63 Hz	3~ 0 up to mains voltage
-370-323-A	0.37	1/2	2.2		
-550-323-A	0.55	3/4	3.0		
-750-323-A	0.75	1	4.0		
-111-323-A	1.1	1 1/2	5.5		
-151-323-A	1.5	2	7.0		
-221-323-A	2.2	3	9.5		
-301-323-A	3.0	4	12.5		
-401-323-A	4.0	5	16.0		
-551-323-A	5.5	7 1/2	22		
-751-323-A	7.5	10	28	3~ 200 ... 240 V, +/- 10 %, 47 ... 63 Hz	
-112-323-A	11	15	46		
-152-323-A	15	20	60		



Frequency inverters SK 5xxE	Weight [kg]	Dimensions L (L <sub>2</sub> ) x W x D [mm]	Size
-250-112-O	1.4		
-370-112-O	1.4		
-550-112-O	1.4		
-750-112-O	1.4		
-111-112-O	1.4		

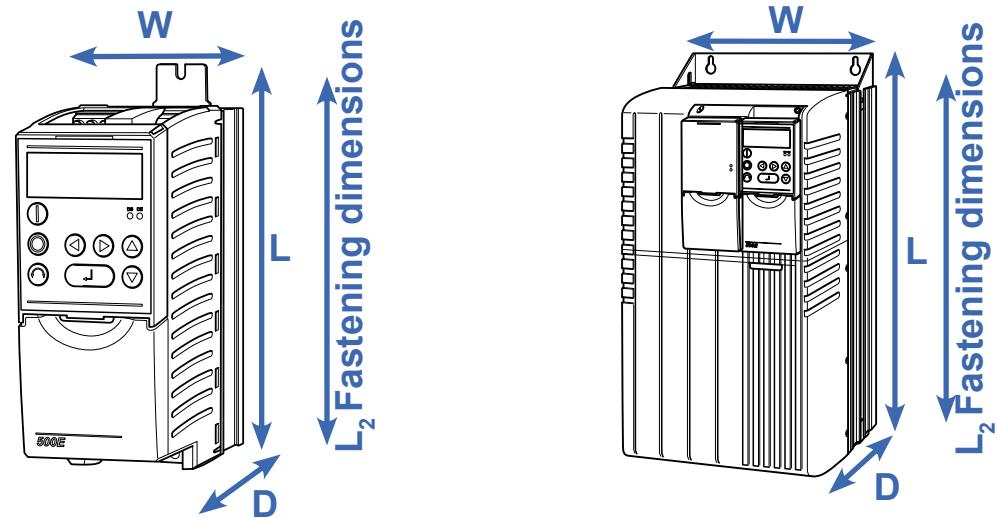
Frequency inverters SK 5xxE	Weight [kg]	Dimensions L (L <sub>2</sub> ) x W x D [mm]	Size
-250-323-A	1.4		
-370-323-A	1.4		
-550-323-A	1.4		
-750-323-A	1.4		
-111-323-A	1.8		
-151-323-A	1.8		
-221-323-A	1.8		
-301-323-A	2.7		
-401-323-A	2.7		
-551-323-A	8.0		
-751-323-A	8.0		
-112-323-A	10.3		
-152-323-A	15.0		

# NORDAC PRO SK 500E FREQUENCY INVERTER

**3~ 380 ... 480 V**

<b>Output frequency</b>	0.0 ... 400.0 Hz	<b>Regulation and control</b>	Sensorless current vector control (ISD), linear V/f characteristic
<b>Pulse frequency</b>	3.0 ... 16.0 kHz		
<b>Typical overload capacity</b>	150 % for 60 s, 200 % for 3.5 s,	<b>Motor temperature monitoring</b>	I <sup>2</sup> t Motor PTC / bi-metal switch
<b>Frequency inverter efficiency</b>	Size 1 -4 approx. 95 % Size 5 -7 approx. 97 % Size 8 -11 approx. 98 %	<b>Leakage current</b>	<30 mA, may be considerably less depending on the size and configuration of the frequency inverter (refer to the manual for details)
<b>Ambient temperature</b>	0 °C ... +40 °C (S1) 0 °C ... +50 °C (S3, -70 % ED)		
<b>Protection class</b>	IP20		

Frequency inverters SK 5xxE	Nominal motor power		Nominal output current rms [A]	Mains voltage	Output voltage
	400 V [kW]	480 V [hp]			
-550-340-A	0.55	3/4	1.7	3~ 380 ... 480 V, -20 % / +10 %, 47 ... 63 Hz	3~ 0 up to mains voltage
-750-340-A	0.75	1	2.3		
-111-340-A	1.1	1 1/2	3.1		
-151-340-A	1.5	2	4.0		
-221-340-A	2.2	3	5.5		
-301-340-A	3.0	4	7.5		
-401-340-A	4.0	5	9.5		
-551-340-A	5.5	7 1/2	12.5		
-751-340-A	7.5	10	16.0		
-112-340-A	11.0	15	24.0		
-152-340-A	15.0	20	31.0		
-182-340-A	18.5	25	38.0		
-222-340-A	22.0	30	46.0		
-302-340-A	30.0	40	60.0		
-372-340-A	37.0	50	75.0		
-452-340-A	45.0	60	90.0		
-552-340-A	55.0	75	110.0		
-752-340-A	75.0	100	150.0		
-902-340-A	90.0	125	180.0		
-113-340-A	110.0	150	220.0		
-133-340-A	132.0	180	260.0		
-163-340-A	160.0	220	320.0		

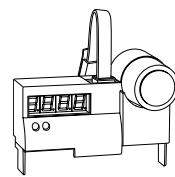


Frequency inverters SK 5xxE	Weight [kg]	Dimensions L ( $L_2$ ) x W x D [mm]	Size
-550-340-A	1.4	186 (220) x 74 x 153	1
-750-340-A	1.4		
-111-340-A	1.8		
-151-340-A	1.8	226 (260) x 74 x 153	2
-221-340-A	1.8		
-301-340-A	2.7		
-401-340-A	2.7	241 (275) x 98 x 181	3
-551-340-A	3.1		
-751-340-A	3.1	286 (320) x 98 x 181	4
-112-340-A	8.0		
-152-340-A	8.0	327 (357) x 162 x 224	5
-182-340-A	10.3		
-222-340-A	10.3	367 (397) x 180 x 234	6
-302-340-A	16.0		
-372-340-A	16.0	456 (485) x 210 x 236	7
-452-340-A	20.0		
-552-340-A	20.0	598 (582) x 265 x 286	8
-752-340-A	25.0		
-902-340-A	25.0	636 (620) x 265 x 286	9
-113-340-A	46.0		
-133-340-A	49.0	720 (704) x 395 x 292	10
-163-340-A	52.0	799 (783) x 395 x 292	11

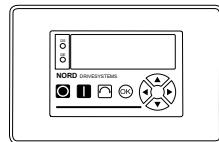
# INTERFACES FOR OPERATION, PARAMETERISATION AND COMMUNICATION

## Operation and parameterisation

Optional modules with up to 14 languages for displaying status and operational indications, parameterisation and operation of the frequency inverter. In addition to variants for direct mounting on the device or installation in a control cabinet door, handheld versions are also available.



**SK CSX-0**



**SK PAR-3E**

Type Designation Material No.	Description	Remarks
PotentiometerBox SK TU3-POT 275 900 110	Suitable for control, potentiometer 0 ... 100% .	Installation in the SK TU3 slot on the FI. <sup>1</sup>
ParameterBox SK TU3-PAR 275 900 100	Suitable for control and parameterisation, LCD screen (illuminated), plain text display in 14 languages, memory for 5 device data sets, convenient control keypad.	Installation in the SK TU3 slot on the FI. <sup>1</sup>
ControlBox SK TU3-CTR 275 900 090	Suitable for control and parameterisation, 4-digit, 7-segment display, convenient control keypad.	Installation in the SK TU3 slot on the FI. <sup>1</sup>
SimpleBox SK CSX-0 275 900 095	Suitable for control and parameterisation, 4-digit, 7-segment display, direct control of a device, one-button operation.	The module is connected to the RJ 12 interface of the frequency inverter and does not occupy the option slot for SK TU3 modules. Simultaneous control of a bus interface is therefore possible. Mounted on the frequency inverter
ParameterBox SK PAR-3E 275 281 414	Suitable for control and parameterisation, LCD screen (illuminated), plain text display in 14 languages, direct control of up to 5 devices, memory for 5 device data sets, convenient control keypad, for installation in a control cabinet door.	Connection for data exchange with NORDCON on a PC via RS-232 (USB 2.0), including 1 m connection cable, 4.5 ... 30 V DC/1.3 W Supply e.g. directly via the frequency inverter Control cabinet installation
SimpleControlBox SK CSX-3E 275 281 413	Suitable for control and parameterisation, 4-digit, 7-segment display, direct control of a frequency inverter, convenient control keypad.	Electrical data: 4.5 ... 30 V DC / 1.3 W, Supply e. g. directly via the frequency inverter Control cabinet installation
Control and parameterisation software NORDCON	software for control and parameterisation as well as support for commissioning and fault analysis of NORD electronic drive technology. Parameter names in 14 languages	Free download: <a href="http://www.nord.com">www.nord.com</a>
Bluetooth stick NORDAC ACCESS BT SK TIE5-BT-STICK 275 900 120	Interface for wireless connection to a mobile terminal device (e.g. tablet or smartphone) via Bluetooth. The NORDCON APP, the NORDCON software for mobile terminal devices, enables smart operation and parameterisation as well as commissioning assistance and fault analysis of NORD electronic drive technology.	Available free of charge for Android and iOS

<sup>1</sup> Cannot be combined with other SK TU3 modules as only one slot is available on the FI.

# INDUSTRIAL ETHERNET, FIELD BUS AND IO EXTENSIONS



Designation Material No.	Description Connection	Comments
SK TU3-IBS 275 900 065	Field bus interface INTERBUS 2 x Sub-D9	Baud rate: 500 kBit/s (2 Mbit/s)
SK TU3-PBR 275 900 030		Baud rate: maximum 1.5 MBaud Protocol: DPV 0 Addressing: via parameter
SK TU3-PBR-24V 275 900 160	Field bus interface PROFIBUS DP. Sub-D9	Baud rate: maximum 12 MBaud Protocol: DPV 0 Addressing: via rotary coding switch or parameter 24 V DC connection: via connection terminals
SK TU3-CAO 275 900 075	Field bus interface CANopen Sub-D9	Baud rate: maximum 1 MBaud Protocol: DS 301 and DS 402
SK TU3-DEV 275 900 085	Field bus interface DeviceNet 5-pole screw terminals	Baud rate: maximum 500 kBaud Profile: AC-Drive and NORD-AC
SK TU3-AS1 275 900 170	Field bus interface AS interface 5-pole and 8-pole screw terminals	4 sensors/2 actuators
SK TU3-ECT 275 900 180	Ethernet-based bus interface EtherCAT. 2 x RJ45	Baud rate: maximum 100 MBaud 24 V DC connection: via terminal  Usable as a gateway to control up to a total of four frequency inverters.
SK TU3-EIP 275 900 150	Ethernet-based bus interface EtherNet / IP 2 x RJ45	
SK TU3-POL 275 900 140	Ethernet-based bus interface POWERLINK 2 x RJ45	Baud rate: maximum 100 MBaud, 24 V DC connection: via terminal  Usable as a gateway to control up to a total of eight frequency inverters.
SK TU3-PNT 275 900 190	Ethernet-based bus interface PROFINET IO. 2 x RJ45	

# LINE FILTER

## IMPROVEMENT OF EMC

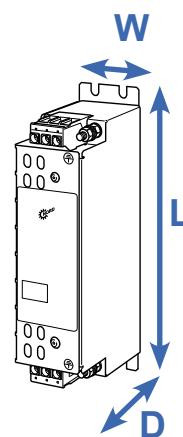
### General

Line filter to reduce emission of electromagnetic interference. SK 500E series frequency inverters are equipped with an integrated class C2 (max. 20 m shielded motor cable) or class C1 (size 1-4, max. 5 m shielded motor cable) line filter.

Various adaptive line filters are available for longer cable lengths or to improve interference suppression.

### Chassis line filter, SK HLD

The line filter meets protection class IP20 and enables interference suppression Class C1 with max. 25 m shielded motor cable and Class C2 with max. 50 m cable. The line filters are installed separately from the frequency inverter.



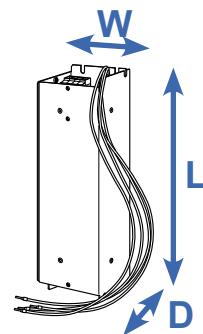
Frequency inverters SK 5xxE	Line filter type Material No.	Continuous current [A]	Leakage current <sup>1</sup> [mA]	L x W x D [mm]
3~ 230 V	0.25 + 1.1 kW	SK HLD 110-500/8 278 272 008	8	20 / 190
	1.5 + 2.2 kW	SK HLD 110-500/16 278 272 016	16	21 / 205
	3.0 + 5.5 kW	SK HLD 110-500/30 278 272 030	30	29 / 280
	7.5 kW	SK HLD 110-500/42 278 272 042	42	30 / 290
	11 kW	SK HLD 110-500/75 278 272 075	75	22 / 210
	15 kW	SK HLD 110-500/100 278 272 100	100	30 / 290
3~ 400 V	0.55 + 2.2 kW	SK HLD 110-500/8 278 272 008	8	20 / 190
	3.0 + 5.5 kW	SK HLD 110-500/16 278 272 016	16	21 / 205
	7.5 kW	SK HLD 110-500/30 278 272 030	30	29 / 280
	11 kW	SK HLD 110-500/42 278 272 042	42	30 / 290
	15 ... 18,5 kW	SK HLD 110-500/55 278 272 055	55	30 / 290
	22 kW	SK HLD 110-500/75 278 272 075	75	22 / 210
	30 kW	SK HLD 110-500/100 278 272 100	100	30 / 290
	37... 45 kW	SK HLD 110-500/130 278 272 130	130	22 / 210
	55 kW	SK HLD 110-500/180 278 272 180	180	31 / 300
	75 + 90 kW	SK HLD 110-500/250 278 272 250	250	37 / 355
	110 ... 160 kW	Currently in preparation		

<sup>1</sup> Leakage current 1st value: Rated for the maximum permissible input voltage fluctuation according to IEC 38 + 10%

Leakage current 2nd value: calculated at maximum input voltage and failure of 2 phases (typically at 50 Hz)

## Bottom-mounted line filter, combination filter SK NHD

The line filter meets protection class IP20 and is available for frequency inverter powers of 7.5 kW (400V). The line filter can be mounted flat underneath the frequency inverter. This reduces the space requirement. These combination filters combine the advantages of a line filter and a line choke in a single housing and enable class C1 interference suppression with max. 50 m shielded motor cable and class C2 with max. 100 m cable.



Frequency inverters SK 5xxE		Line filter type Material No.	Continuous current [A]	Inductance [mH]	Leakage current <sup>1</sup> [mA]	L x W x D [mm]
3~ 230 V	0.25 + 0.75 kW	SK NHD-480/6-F 278 273 006	5.5	3 x 6.4	1 / 10	290 x 88 x 74
	1.1 + 2.2 kW	SK NHD-480/10-F 278 273 010	9.5	3 x 3.7	12 / 120	305 x 115 x 98
	3.0 + 4.0 kW	SK NHD-480/16-F 278 273 016	16	3 x 2.2	12 / 120	350 x 140 x 98
3~ 400 V	0.55 + 0.75 kW	SK NHD-480/3-F 278 273 003	2.3	3 x 15.3	1 / 10	250 x 75 x 60
	1.1 + 2.2 kW	SK NHD-480/6-F 278 273 006	5.5	3 x 6.4	1 / 10	290 x 88 x 74
	3.0 + 4.0 kW	SK NHD-480/10-F 278 273 010	9.5	3 x 3.7	12 / 120	305 x 115 x 98
	5.5 + 7.5 kW	SK NHD-480/16-F 278 273 016	16	3 x 2.2	12 / 120	350 x 140 x 98

<sup>1</sup> Leakage current 1st value: Rated for the maximum permissible input voltage fluctuation according to IEC 38 + 10%

Leakage current 2nd value: calculated at maximum input voltage and failure of 2 phases (typically at 50 Hz)

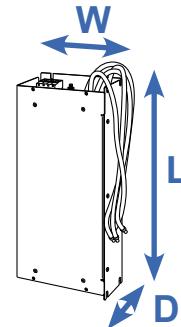
# LINE FILTER

## IMPROVEMENT OF EMC

### Bottom-mounted line filter, SK LF2

The line filter meets protection class IP00 and is available for frequency inverter powers of 37 kW (400V). The line filter can be mounted flat underneath the frequency inverter.

This reduces the space requirement. These line filters enable class C1 interference suppression with max. 50 m shielded motor cable and class C2 with max. 100 m cable.



Frequency inverters SK 5xxE		Line filter type Material No.	Continuous current [A]	Leakage current <sup>1</sup> [mA]	L x W x D [mm]
3~ 230 V	5.5 + 7.5 kW	SK LF2-480/45-F 278 273 045	45	12 / 120	388 x 164 x 75
	11 kW	SK LF2-480/66-F 278 273 066	66	12 / 120	428 x 182 x 75
	15 kW	SK LF2-480/105-F 278 273 105	105	22 / 210	527 x 210 x 95
3~ 400 V	0.55 ... 0.75 kW	SK LF2-480/2-F 278 273 002	2.3	6.4 / 61.5	250 x 75 x 48
	1.1 ... 2.2 kW	SK LF2-480/5-F 278 273 005	5.5	7.7 / 74.3	290 x 88 x 48
	3.0 ... 4.0 kW	SK LF2-480/9-F 278 273 009	9.5	19.5 / 187	305 x 115 x 54
	5.5 ... 7.5 kW	SK LF2-480/15-F 278 273 015	16	20.2 / 193	350 x 115 x 54
	11 + 15 kW	SK LF2-480/45-F 278 273 045	45	12 / 120	388 x 164 x 75
	18.5 + 22 kW	SK LF2-480/66-F 278 273 066	66	12 / 120	428 x 182 x 75
	30 ... 37 kW	SK LF2-480/105-F 278 273 105	105	22 / 210	527 x 210 x 95

<sup>1</sup> Leakage current 1st value: Rated for the maximum permissible input voltage fluctuation according to IEC 38 + 10%

Leakage current 2nd value: calculated at maximum input voltage and failure of 2 phases (typically at 50 Hz)

# LINE-SIDE INPUT CHOKES

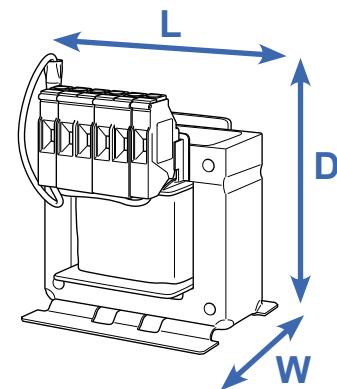
## REDUCTIONS OF MAINS FEEDBACK

### General

It may be necessary for some drive systems to use mains chokes to reduce dangerous line current peaks.

With their use, external mains feedback effects are considerably reduced and the proportion of current harmonics is reduced to a minimum. The input current is reduced to approximately the value of the output current.

It is recommended that a mains choke be used at all times for a frequency inverter capacity of 45 kW and above. This will have an additional positive effect on device protection and EMC characteristics. All chokes have protection class IP00 and are UL certified.



Frequency inverters SK 5xxE		Choke type Material No.	Continuous current [A]	Inductance [mH]	L x W x D [mm]
1~ 230 V	0.25 + 0.75 kW	SK CI1-230/8-C 278 999 030	8	2 x 1.0	65 x 78 x 89
	1.1 + 2.2 kW	SK CI1-230/20-C 278 999 040	20	2 x 0.4	90 x 96 x 106
3~ 230 V	0.25 + 0.75 kW	SK CI1-480/6-C 276 993 006	6	3 x 4.88	96 x 60 x 117
	1.1 + 1.5 kW	SK CI1-480/11-C 276 993 011	11	3 x 2.93	120 x 85 x 140
	2.2 + 3.0 kW	SK CI1-480/20-C 276 993 020	20	3 x 1.47	155 x 110 x 177
	4.0 + 7.5 kW	SK CI1-480/40-C 276 993 040	40	3 x 0.73	155 x 115 x 172
	11 ... 15 kW	SK CI1-480/70-C 276 993 070	70	3 x 0.47	185 x 122 x 220
3~ 400 V	0.55 + 2.2 kW	SK CI1-480/6-C 276 993 006	6	3 x 4.88	96 x 60 x 117
	3.0 + 4.0 kW	SK CI1-480/11-C 276 993 011	11	3 x 2.93	120 x 85 x 140
	5.5 + 7.5 kW	SK CI1-480/20-C 276 993 020	20	3 x 1.47	155 x 110 x 177
	11 + 15 kW	SK CI1-480/40-C 276 993 040	40	3 x 0.73	155 x 115 x 172
	18.5 + 30 kW	SK CI1-480/70-C 276 993 070	70	3 x 0.47	185 x 122 x 220
	37 ... 45 kW	SK CI1-480/100-C 276 993 100	100	3 x 0.29	240 x 148 x 263
	55 + 75 kW	SK CI1-480/160-C 276 993 160	160	3 x 0.18	352 x 140 x 268
	90 kW	SK CI1-480/280-C 276 993 280	280	3 x 0.10	352 x 169 x 268
	110 ... 132 kW	SK CI1-480/350-C 276 993 350	350	3 x 0.08	352 x 169 x 268
	160 kW	not available			

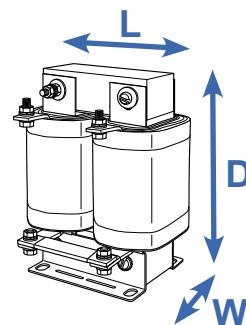
# LINK CIRCUIT CHOKE

## REDUCTION OF MAINS FEEDBACK

### Link circuit choke

#### SK DCL

Similar to a mains choke, reduces the network loads of a frequency inverter that are inherent to its functional principle. It is connected to easily accessible contacts in the frequency inverter's intermediate circuit and is available for 45 kW and above. All chokes have protection class IP00 and are UL certified.



Frequency inverters SK 5xxE	Choke type Material No.	Continuous current [A]	Inductance [mH]	L x W x D [mm]
45 + 55 kW	SK DCL-950/120-C 276 997 120	120	0.50	148 x 147 x 230
75 + 90 kW	SK DCL-950/200-C 276 997 200	200	0.30	170 x 153 x 260
110 kW	SK DCL-950/260-C 276 997 260	260	0.25	180 x 174 x 284
132 kW	SK DCL-950/320-C 276 997 320	320	0.20	180 x 189 x 282
160 kW	SK DCL-950/380-C 276 997 380	200	0.17	180 x 189 x 282

# MOTOR-SIDE CHOKES

## COMPENSATION FOR CABLE CAPACITANCES

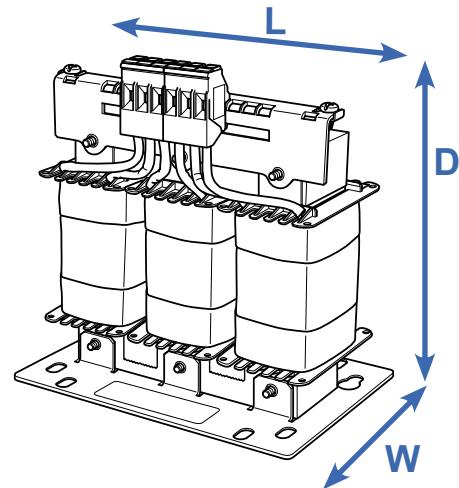


### General

Long motor cable lengths (cable capacity) often require the use of additional motor chokes (output chokes) on the frequency inverter output.

In addition, the use of motor chokes has a positive effect on device protection and EMC characteristics.

The specified motor chokes are rated for a pulse frequency of 3 to 6 kHz and an output frequency of 0 to 120 Hz. All chokes have protection class IP00 and are UL certified.



Frequency inverters SK 5xxE		Choke type Material No.	Continuous current [A]	Inductance [mH]	L x W x D [mm]
3~ 230 V	0.25 + 0.75 kW	SK CO1-460/4-C 276 996 004	4	3 x 3.5	120 x 104 x 140
	1.1 + 1.5 kW	SK CO1-460/9-C 276 996 009	9	3 x 2.5	155 x 110 x 160
	2.2 + 4.0 kW	SK CO1-460/17-C 276 996 017	17	3 x 1.2	185 x 102 x 201
	5.5 + 7.5 kW	SK CO1-460/33-C 276 996 033	33	3 x 0.6	185 x 122 x 201
	11 ... 15 kW	SK CO1-480/60-C 276 992 060	60	3 x 0.33	185 x 112 x 210
3~ 400 V	0.55 + 1.5 kW	SK CO1-460/4-C 276 996 004	4	3 x 3.5	120 x 104 x 140
	2.2 + 4.0 kW	SK CO1-460/9-C 276 996 009	9	3 x 2.5	155 x 110 x 160
	5.5 + 7.5 kW	SK CO1-460/17-C 276 996 017	17	3 x 1.2	185 x 102 x 201
	11 + 15 kW	SK CO1-460/33-C 276 996 033	33	3 x 0.6	185 x 122 x 201
	18.5 + 30 kW	SK CO1-480/60-C 276 992 060	60	3 x 0.33	185 x 112 x 210
	37 ... 45 kW	SK CO1-460/90-C 276 996 090	90	3 x 0.22	352 x 144 x 325
	55 + 75 kW	SK CO1-460/170-C 276 996 170	170	3 x 0.13	412 x 200 x 320
	90 ... 110 kW	SK CO1-460/240-C 276 996 240	240	3 x 0.07	412 x 225 x 320
	132 ... 160 kW	SK CO1-460/330-C 276 996 330	330	3 x 0.03	352 x 188 x 268

# BRAKE RESISTORS

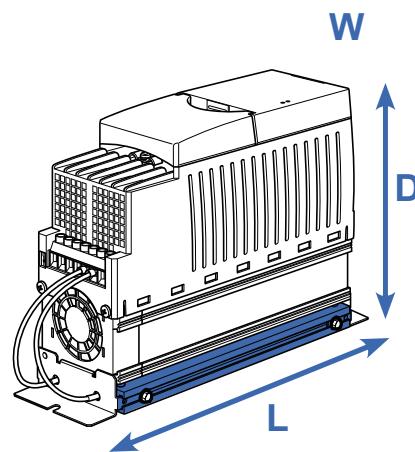
## FOR DYNAMIC DRIVE CHARACTERISTICS

### Bottom-mounted brake resistors

#### SK BR4

are available in four sizes for frequency inverter capacities of up to 7.5 kW (400 V). This brake resistor can be mounted flat or vertically, next to the frequency inverter. This reduces the space requirement.

The specified resistance values are electrically matched to standard applications. All brake resistors have protection class IP40 and are UL certified.



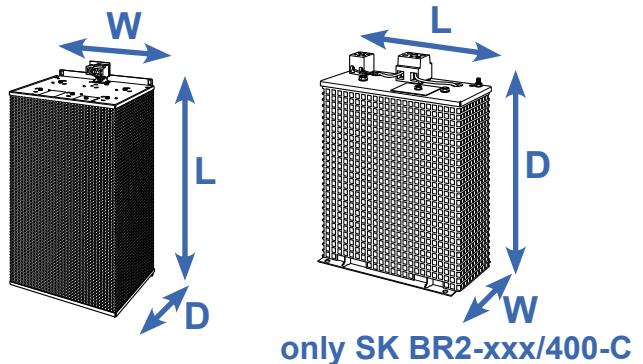
Frequency inverters SK 5xxE		Resistor type Material No.	Resistance [Ω]	Continuous output [W]	Short-term power [kW] <sup>1</sup>	L x W x D [mm]
230 V/115 V	0.25 + 0.37 kW	SK BR4-240/100 275 991 110	240	100	2.2	230 x 88 x 175
	0.55 + 0.75 kW	SK BR4-150/100 275 991 115	150	100	2.2	230 x 88 x 175
	1.1 + 2.2 kW	SK BR4-75/200 275 991 120	75	200	4.4	270 x 88 x 175
	3.0 + 4.0 kW	SK BR4-35/400 275 991 140	35	400	8.8	285 x 98 x 239
400 V	0.55 + 0.75 kW	SK BR4-400/100 275 991 210	400	100	2.2	230 x 88 x 175
	1.1 + 2.2 kW	SK BR4-220/200 275 991 220	220	200	4.4	270 x 88 x 175
	3.0 + 4.0 kW	SK BR4-100/400 275 991 240	100	400	8.8	285 x 98 x 239
	5.5 + 7.5 kW	SK BR4-60/600 275 991 260	60	600	13.0	330 x 98 x 239
	Temperature monitoring for BR4 resistors with installation close to the inverter 275 991 100		Bimetallic switch as opener			Broad brake resistor + 10 mm (on one side) The dimensions apply to the frequency inverter, including the brake resistor
Temperature monitoring for BR4 resistors with direct installation under the frequency inverter 275 991 200		Bimetallic switch as opener				

<sup>1</sup> Once within 120 s,  
for a maximum duration of 1.2 s

## Chassis brake resistors, SK BR2

The resistor elements are integrated into a housing grating and must be connected to the particular frequency inverter via a separate connecting cable.

The brake resistors must be mounted horizontally (apart from SK BR2-xxx/400-C). A shielded cable which is as short as possible should be used for this purpose. All brake resistors have protection class IP20.



Frequency inverters SK 5xxE		Resistor type Material No.	Resistance [Ω]	Continuous output [W]	Short-term power [kW] <sup>2</sup>	L x W x D [mm]
230 V	3.0 + 4.0 kW	SK BR2-35/400-C <sup>1</sup> 278 282 045	35	400	12	178 x 100 x 252
	5.5 + 7.5 kW	SK BR2-22/600-C 278 282 065	22	600	18	385 x 92 x 120
	11 kW	SK BR2-12/1500-C 278 282 015	12	1500	45	585 x 185 x 120
	15 kW	SK BR2-9/2200-C 278 282 122	9	2200	66	485 x 275 x 120
400 V	3.0 ... 4.0 kW	SK BR2-100/400-C <sup>1</sup> 278 282 040	100	400	12	178 x 100 x 252
	5.5 ... 7.5 kW	SK BR2-60/600-C 278 282 060	60	600	18	385 x 110 x 120
	11 ... 15 kW	SK BR2-30/1500-C 278 282 150	30	1500	45	585 x 185 x 120
	18.5 ... 22 kW	SK BR2-22/2200-C 278 282 220	22	2200	66	485 x 275 x 120
	30 ... 37 kW	SK BR2-12/4000-C 278 282 400	12	4000	120	585 x 266 x 210
	45 ... 55 kW	SK BR2-8/6000-C 278 282 600	8	6000	180	395 x 490 x 260
	75 ... 110 kW	SK BR2-6/7500-C 278 282 750	6	7500	225	595 x 490 x 260
	132 ... 160 kW	SK BR2-3/7500-C 278 282 753	3	7500	225	595 x 490 x 260
	132 ... 160 kW	SK BR2-3/17000-C 278 282 754	3	17 000	510	795 x 490 x 260
	Temperature monitoring for BR2 resistors integrated (2 terminals 4 mm <sup>2</sup> )	Bimetallic switch as opener				

<sup>1</sup> Type of assembly: vertical

<sup>2</sup> Once within 120 s,  
for a maximum duration of 1.2 s

# NORDAC PRO FREQUENCY INVERTERS

## ACCESSORIES

### EMC Kit

For EMC-compliant connection of shielded cables and to produce strain relief.

Size of frequency inverter	EMC Kit	Material No.
Size 1 and size 2	SK EMC 2-1	275 999 011
Size 3 and size 4	SK EMC 2-2	275 999 021
Size 5	SK EMC 2-3	275 999 031
Size 6	SK EMC 2-4	275 999 041
Size 7	SK EMC 2-5	275 999 051
Size 8 and size 9	SK EMC 2-6	275 999 061
Size 10 and size 11	SK EMC 2-7	275 999 071

### Connection Kit HTL encoder WK 4/2/4\*680 OHM

For connection of an HTL encoder to the TTL encoder input of the frequency inverter, top-hat rail mounting.

Material No. 278 910 340

### RJ45 WAGO connection module

For example to connect a CANopen encoder to one of the two RJ45 - connection sockets of the frequency inverter.

Material No.: 278 910 300

### Signal converter +/- 10 V

For connection of a bipolar analogue signal to the unipolar analogue input of a frequency inverter (up to size 4), top-hat rail mounting.

Material No. 278 910 320

### IO expansion SK EBIOE-2

The generous number of standard inputs and outputs on the device can be supplemented using an extension provided for top-hat rail mounting.

Material No. 275 900 210

**Available for SK 540E and higher**

### Electronic brake rectifier SK EBGR-1

For direct control and supply of an electromagnetic holding brake.

Material No.: 19 140 990





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